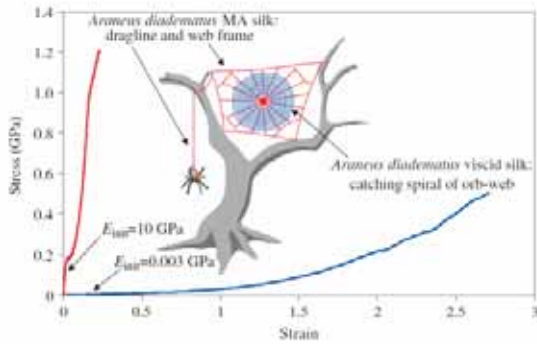
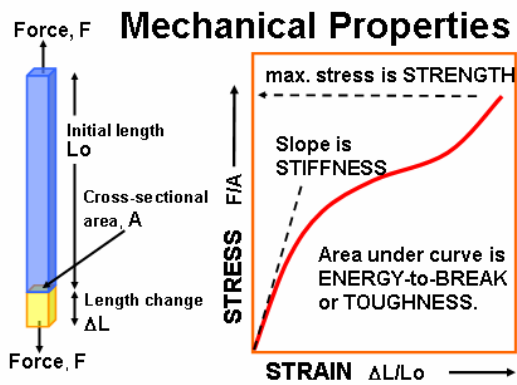
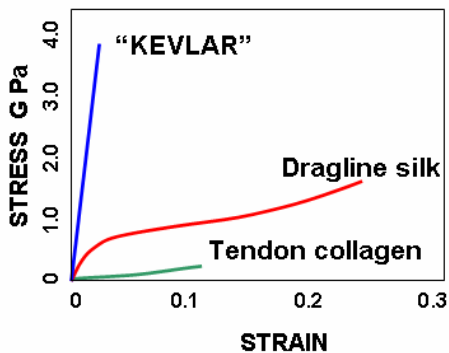
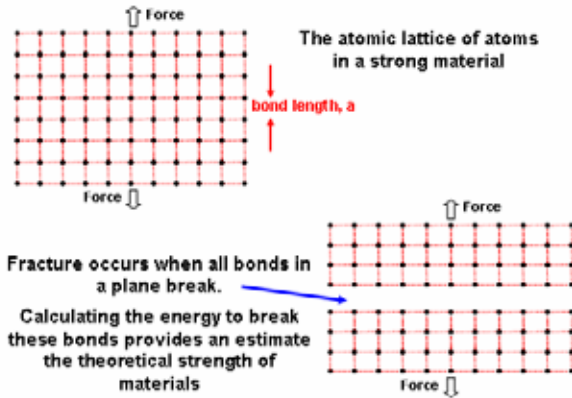
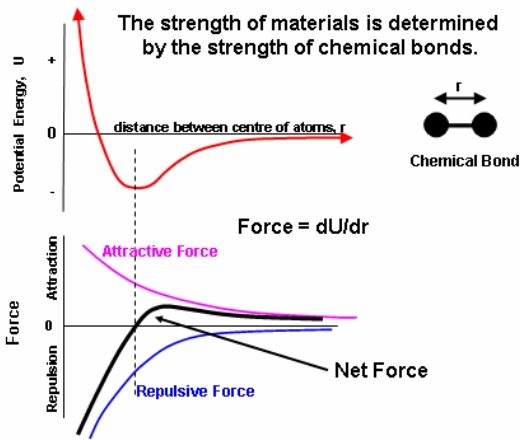


The remarkable properties of spider silks.

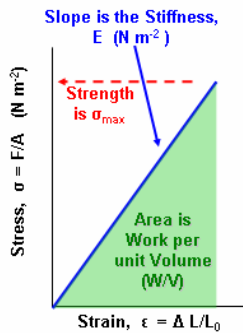


Comparison of properties





Calculating the energy to break the in a single layer of bonds



$$W/V = (\sigma \times \epsilon)/2$$

$$W/V = \sigma^2 / 2E$$

$$\frac{W}{Area\ Length} = \frac{\sigma^2}{2E}$$

$$\frac{W}{A} = \frac{\sigma^2 L}{2E}$$

Assume the volume is one crystal layer, $L = a$, the bond length.

$$\frac{W}{A} = \frac{Surface\ Energy}{Energy} = 2\gamma = \frac{\sigma_{th}^2 a}{2E}$$

$$\sigma_{th} = (E \gamma / a)^{1/2}$$

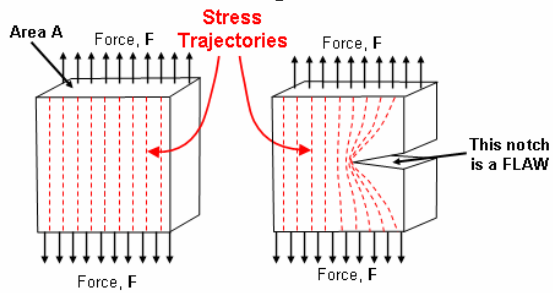
Theoretical Strength

Surface energy, γ , Theoretical Strength, σ_{th} , and the Strength of Materials

Material	γ (J/m^2)	Strength of Material (G Pa)	
		Theory	Observed
Iron	2.0	40	0.3 cast iron 1.5 HT steel
Glass	0.5	16	0.1 bulk 4 fibre
Al_2O_3	1.0	46	ca. 2 bulk 15 whisker

Why are materials so weak?

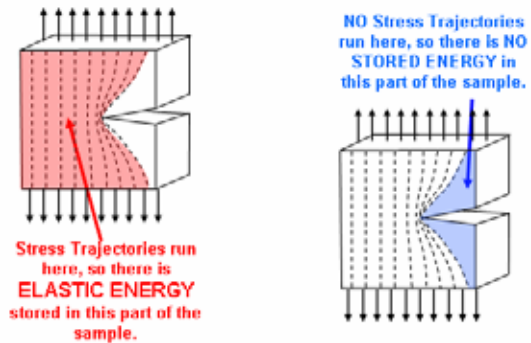
Failure of a Rigid Structure



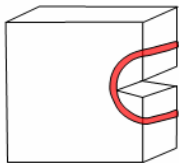
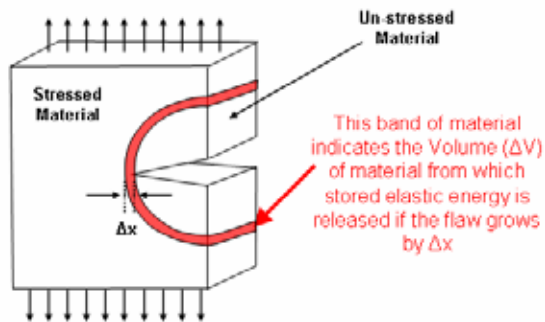
The average stress in this block of material,
 $\sigma_{av} = F/A$

Stress trajectories are tightly packed at the flaw tip. This creates a **STRESS CONCENTRATION**. Local stress at the flaw tip can exceed the average stress by orders of magnitude

The growth of a flaw or crack in a solid material is determined largely by the release of energy stored in the stressed portion of the material

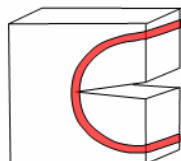


If the flaw grows in length, strain energy is released from parts of the stressed material in the test sample.



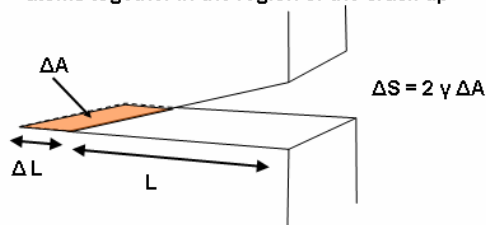
ΔV is small for a short flaw;
 ΔW is small

The energy released (ΔW) when a flaw grows is determined by the volume (ΔV) of material unloaded and the stress in this volume.
Long flaws release more energy.



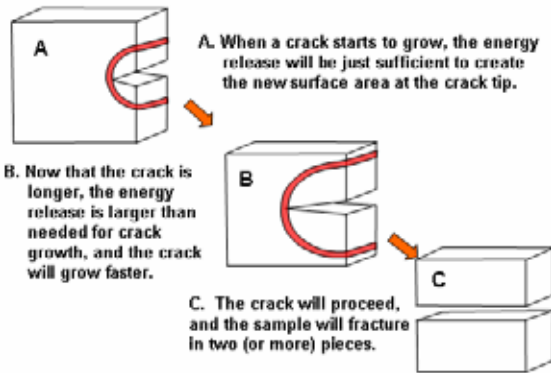
ΔV is large for a long flaw;
 ΔW is large

Crack growth will occur if the **energy released (ΔW)** is sufficient to break the chemical bonds that hold the atoms together in the region of the crack tip



The **energy required (ΔS)** to extend the crack is determined by the **WORK OF FRACTURE (γ , units are J/m^2)** of the material and the amount of new surface area created (ΔA).

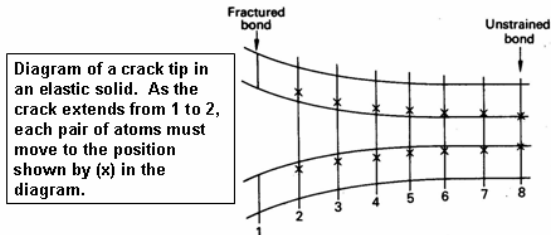
Once crack growth starts, failure is catastrophic



How does the strain energy released from distant sites create new crack surfaces?

Stress concentration provides the mechanism. Large forces at the crack tip break chemical bonds.

Bonds break sequentially, releasing more energy, and the crack propagates across the entire test sample.



$$W = \left(\frac{\sigma^2}{E} \right) \pi L^2$$

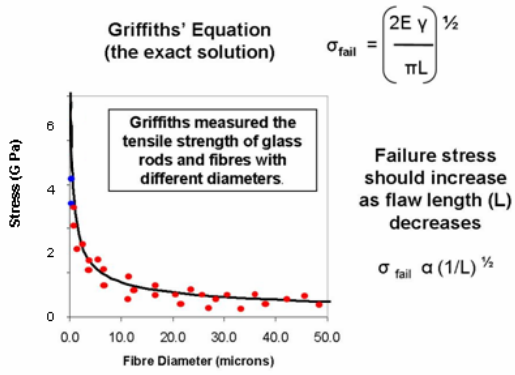
$$dW = \left(\frac{\sigma^2}{E} \right) \pi L dL$$

$$dS = 4 \gamma dL$$

When $dW = dS$, crack growth will occur. $\rightarrow 4 \gamma dL = \left(\frac{\sigma^2}{E} \right) \pi L dL$

Failure stress, σ_{fail} , is determined by the flaw length, L . This is the Griffiths' Equation that forms the basis for Fracture Mechanics

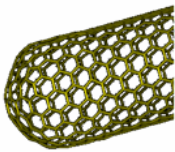
$$\sigma_{fail} = \left(\frac{4E\gamma}{\pi L} \right)^{1/2}$$



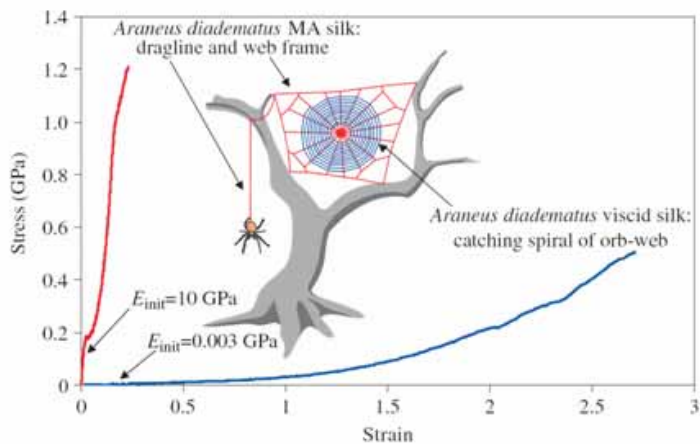
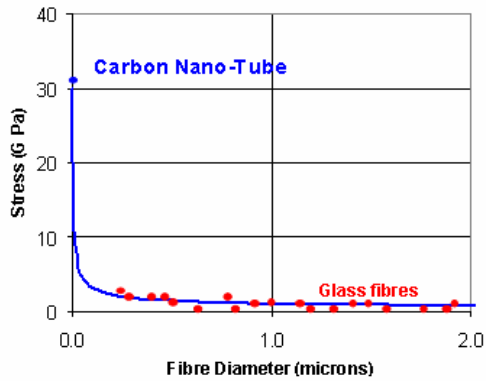
Carbon Nano-Tubes



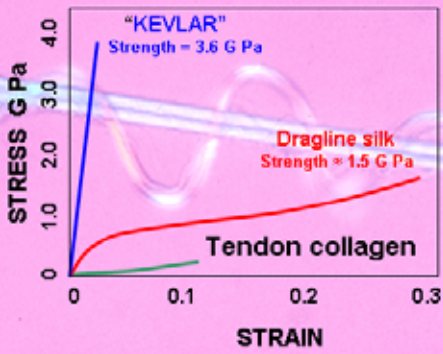
Single Wall Nano-Tube; diameter 1.2 nm



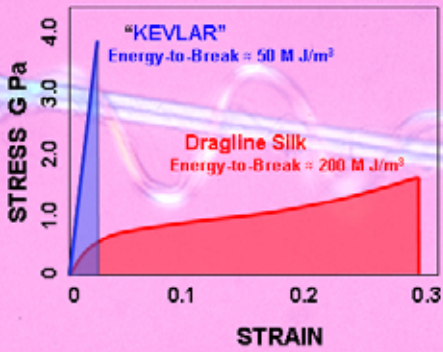
Stiffness, $E = 1.0 \text{ TPa}$
Strength, ca. 30 GPa



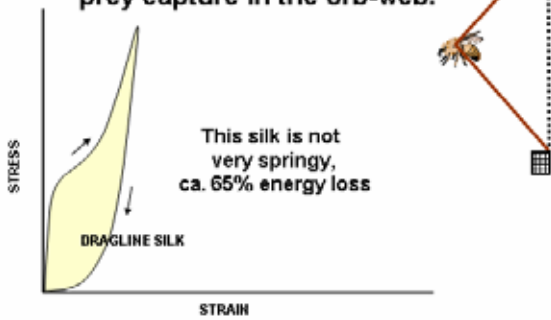
Comparison of properties



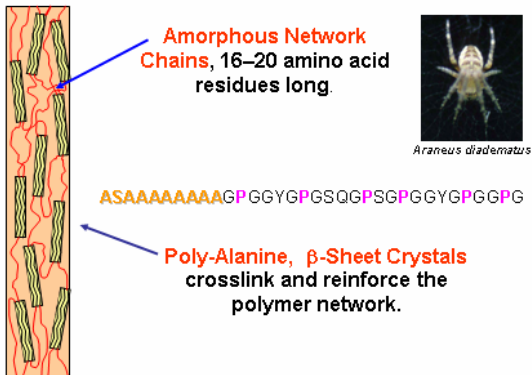
Comparison of properties



Silk **toughness** is crucial for prey capture in the orb-web.



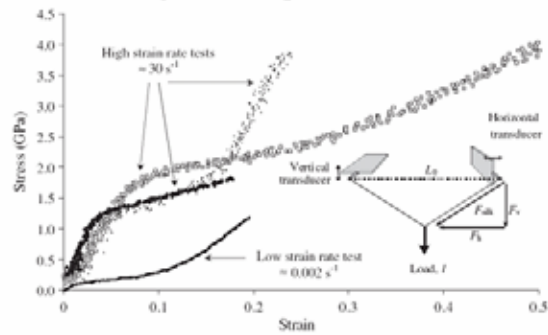
Molecular Network Structure of Dragline Silk.



Toughness of Strong Fibres

Material	Energy-to-Break (M Jm^3)
Kevlar	~50
Dragline silk	~200
Carbon Nano-Tubes	~450

Mechanical properties of dragline silk improve at high strain rates.



Spider's dragline silk may be the toughest material known.

